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WHAT IS CLAIMED IS:

1. A disk apparatus comprising:

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an irradiation unit configured to irradiate a recording surface of a disk with a light beam;

a reflected light detection unit configured to detect reflected light of the light beam irradiated by the irradiation unit;

a focus control unit configured to control focus on the basis of a focus control signal generated from the reflected light detected by the reflected light detection unit;

a tilt amount detection unit configured to specify a plurality of regions with different radial positions on the disk, and to detect tilt amounts of respective regions with respect to an optical axis of the light beam irradiated by the irradiation unit on the basis of the focus control signal;

a tilt correction unit configured to calculate tilt correction values for respective regions in accordance with the tilt amounts of the respective regions detected by the tilt amount detection unit, and correct a tilt of the optical axis with respect to a predetermined region on the basis of the tilt correction value corresponding to the predetermined region; and

a recording unit configured to record data on the predetermined region while the tilt of the optical axis

with respect to the predetermined region is corrected by the tilt correction unit.

2. An apparatus according to claim 1, further comprising a reproduction unit configured to reproduce data from the predetermined region while the tilt of the optical axis with respect to the predetermined region is corrected by the tilt correction unit.

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- 3. An apparatus according to claim 1, wherein the tilt amount detection unit detects a tilt amount of the optical axis with respect to a region bounded by two positions with different radial distances on the disk on the basis of a difference between bias components of two focus control signals corresponding to the two positions.
- 15 4. An apparatus according to claim 1, further comprising a recording control unit configured to correct, when data is continuously recorded on first and second, successive regions, a tilt of the optical axis with respect to the first region using the tilt 20 correction unit, record data by tracing the light beam from the leading end to the trailing end of the first region, temporarily interrupt recording, return tracing of the light beam to the first region, correct a tilt of the optical axis with respect to the second region 25 using the tilt correction unit while tracing the light beam from the first region toward the leading end of the second region, and record data by tracing the light

beam from the leading end to the trailing end of the second region.

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- 5. An apparatus according to claim 2, further comprising a reproduction control unit configured to correct, when data is continuously reproduced from first and second, successive regions, a tilt of the optical axis with respect to the first region using the tilt correction unit, reproduce data by tracing the light beam from the leading end to the trailing end of the first region, temporarily interrupt reproduction, return tracing of the light beam to the first region, correct a tilt of the optical axis with respect to the second region using the tilt correction unit while tracing the light beam from the first region toward the leading end of the second region, and reproduce data by tracing the light beam from the leading end to the trailing end of the second region.
 - 6. A data recording method comprising:

specifying a plurality of regions with different radial positions on a disk, and detecting tilt amounts of the respective regions with respect to an optical axis of a light beam on the basis of a focus control signal used to just-focus the light beam on a recording surface of the disk;

calculating tilt correction amounts for the respective regions in accordance with the tilt amounts of the respective regions;

correcting a tilt of the optical axis with respect to a predetermined region on the basis of the tilt correction amount corresponding to the predetermined region; and

recording data on the predetermined region while the tilt of the optical axis with respect to the predetermined region is corrected.

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- 7. A method according to claim 6, wherein the tilt amounts of the respective regions are detected using a method of detecting a tilt amount of the optical axis with respect to a region bounded by two positions with different radial distances on the disk on the basis of a difference between bias components of two focus control signals corresponding to the two positions.
- 8. A method according to claim 6, further comprising:

when data is continuously recorded on first and second, successive regions,

correcting a tilt of the optical axis with respect to the first region;

recording data by tracing the light beam from the leading end to the trailing end of the first region;

temporarily interrupting recording;

returning tracing of the light beam to the first region, and correcting a tilt of the optical axis with respect to the second region wile tracing the light

beam from the first region toward the leading end of the second region; and

recording data by tracing the light beam from the leading end to the trailing end of the second region.

9. A data reproduction method comprising:

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specifying a plurality of regions with different radial positions on a disk, and detecting tilt amounts of the respective regions with respect to an optical axis of a light beam on the basis of a focus control signal used to just-focus the light beam on a recording surface of the disk;

calculating tilt correction amounts for the respective regions in accordance with the tilt amounts of the respective regions;

correcting a tilt of the optical axis with respect to a predetermined region on the basis of the tilt correction amount corresponding to the predetermined region; and

reproducing data from the predetermined region while the tilt of the optical axis with respect to the predetermined region is corrected.

10. A method according to claim 9, wherein the tilt amounts of the respective regions are detected using a method of detecting a tilt amount of the optical axis with respect to a region bounded by two positions with different radial distances on the disk on the basis of a difference between bias components of

two focus control signals corresponding to the two positions.

11. A method according to claim 9, further comprising:

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when data is continuously reproduced from first and second, successive regions,

correcting a tilt of the optical axis with respect to the first region;

reproducing data by tracing the light beam from the leading end to the trailing end of the first region;

temporarily interrupting reproduction;

returning tracing of the light beam to the first region, and correcting a tilt of the optical axis with respect to the second region wile tracing the light beam from the first region toward the leading end of the second region; and

reproducing data by tracing the light beam from the leading end to the trailing end of the second region.